

10051-06

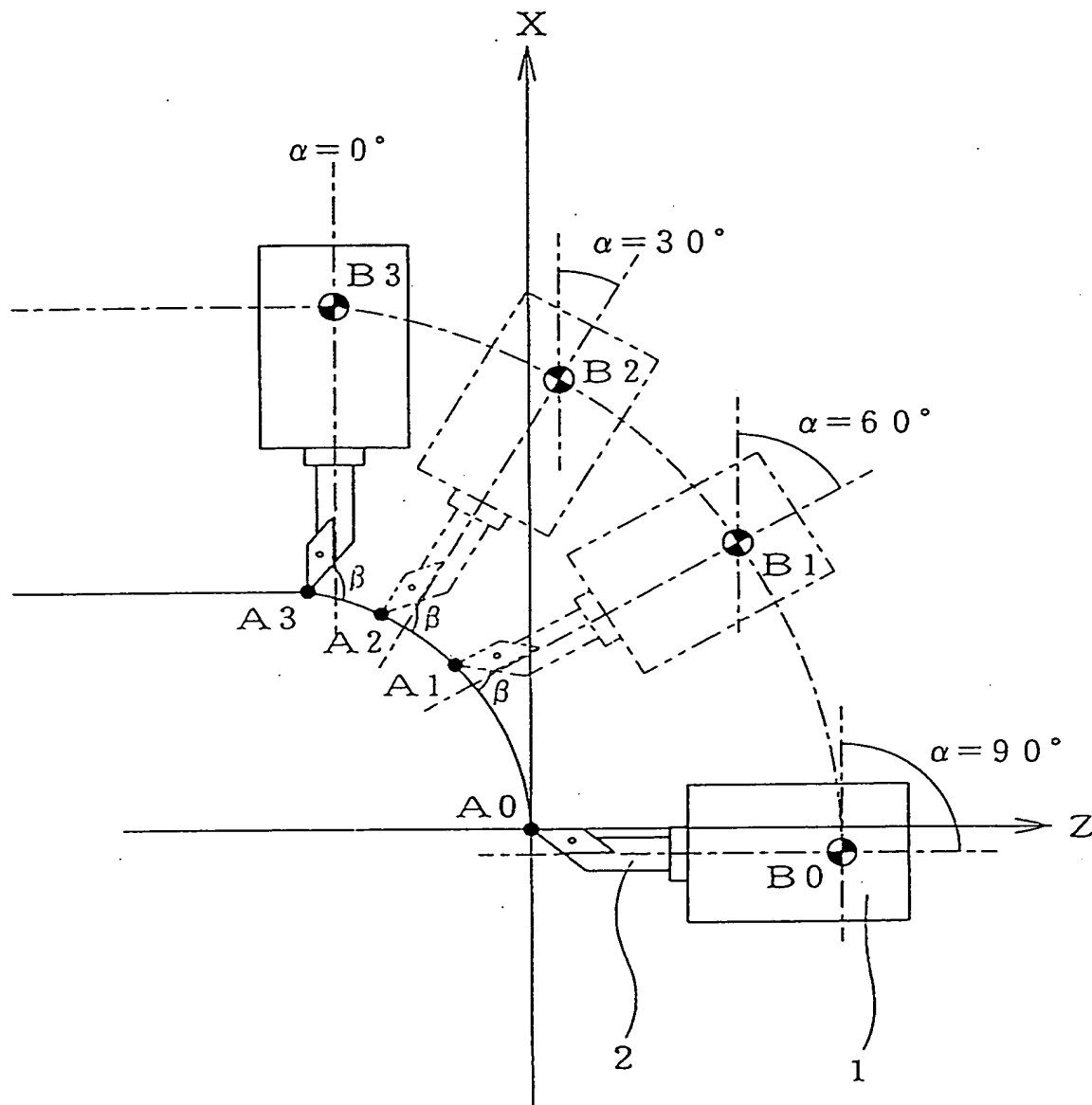


Fig. 2

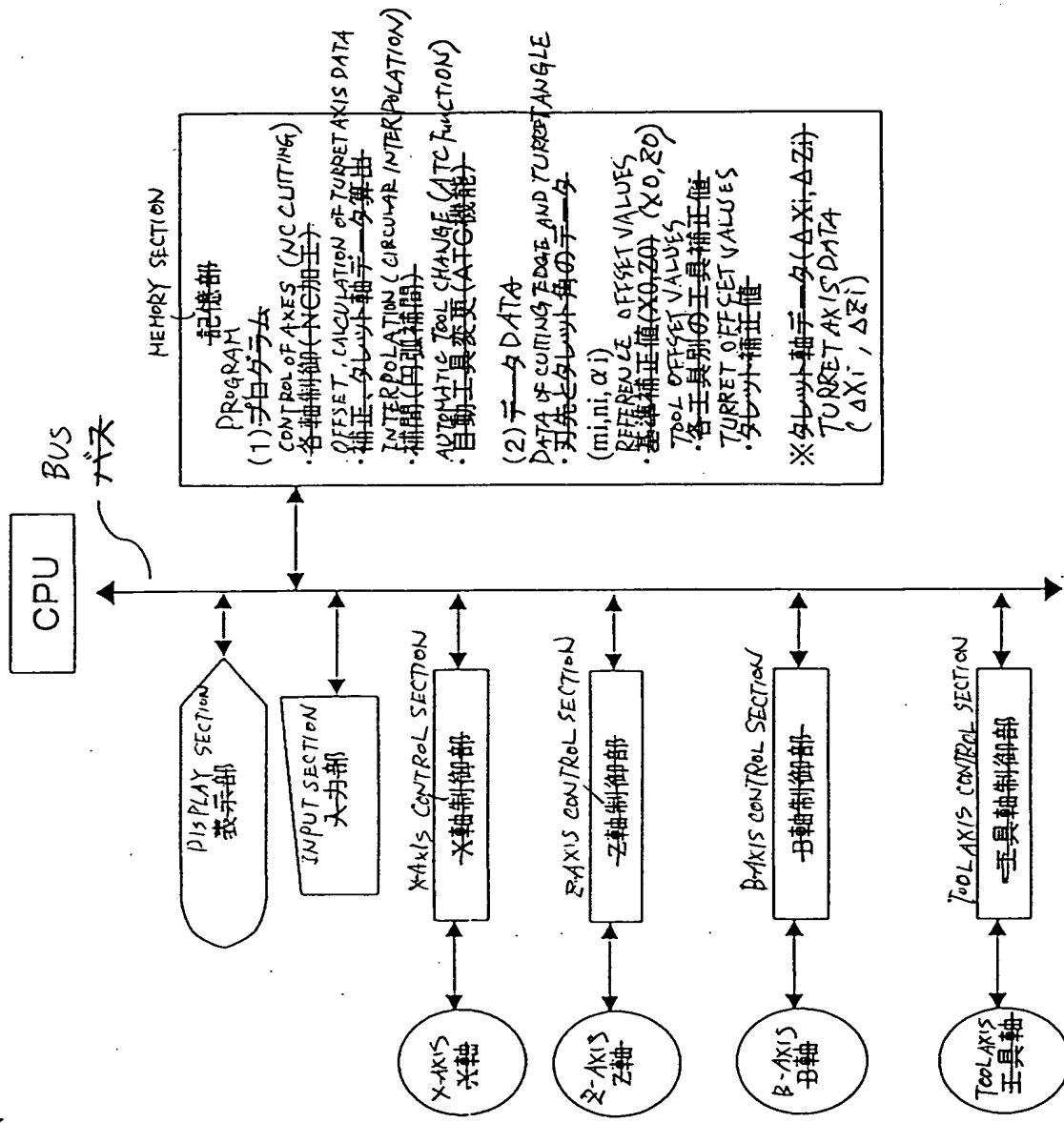


FIG. 3A

FIG. 3B

CUTTING EDGE POSITION DATA

刃先位置 POSITION	刃先データ DATA	刃先データ DATA	タレット角 α_i
A0	0	0	90°
:	:	:	:
A1	20	-10	60°
:	:	:	:
A2	30	-20	30°
:	:	:	:
A3	35	-30	0°

TURRET AXIS POSITION

タレット軸位置 POSITION	ΔX_i	ΔZ_i	タレット角 α_i
B0	-5	40	90°
:	:	:	:
B1	35.7	27.1	60°
:	:	:	:
B2	62.1	4.3	30°
:	:	:	:
B3	75	-25	0°

FIG. 4

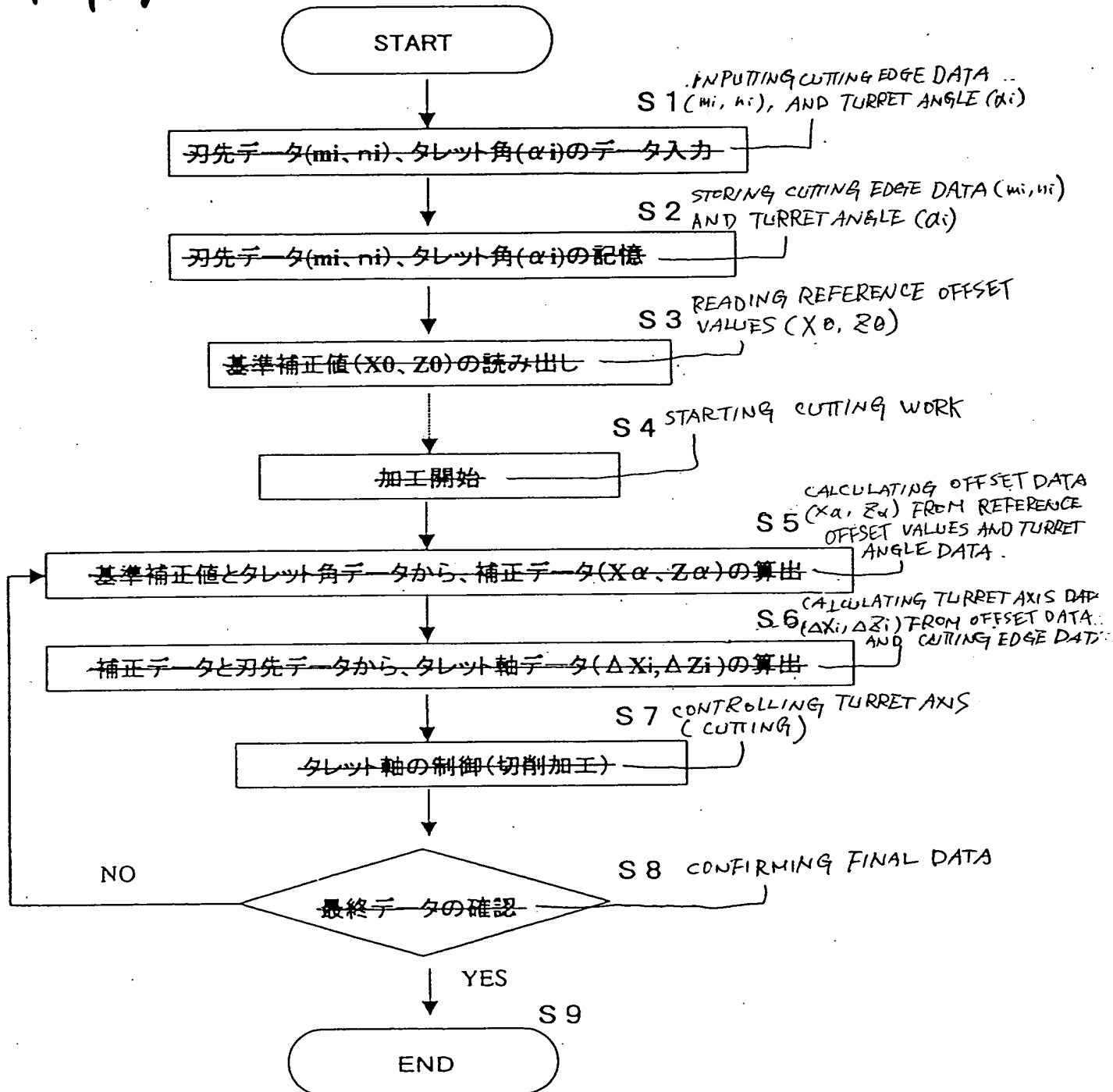
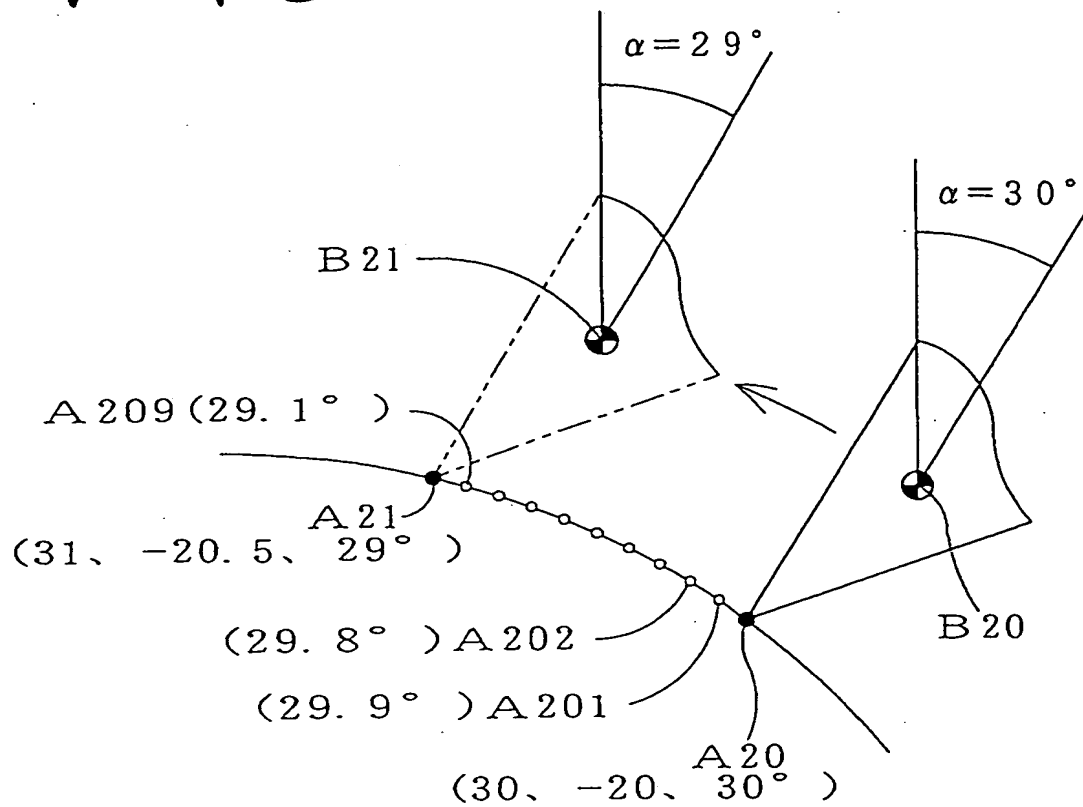
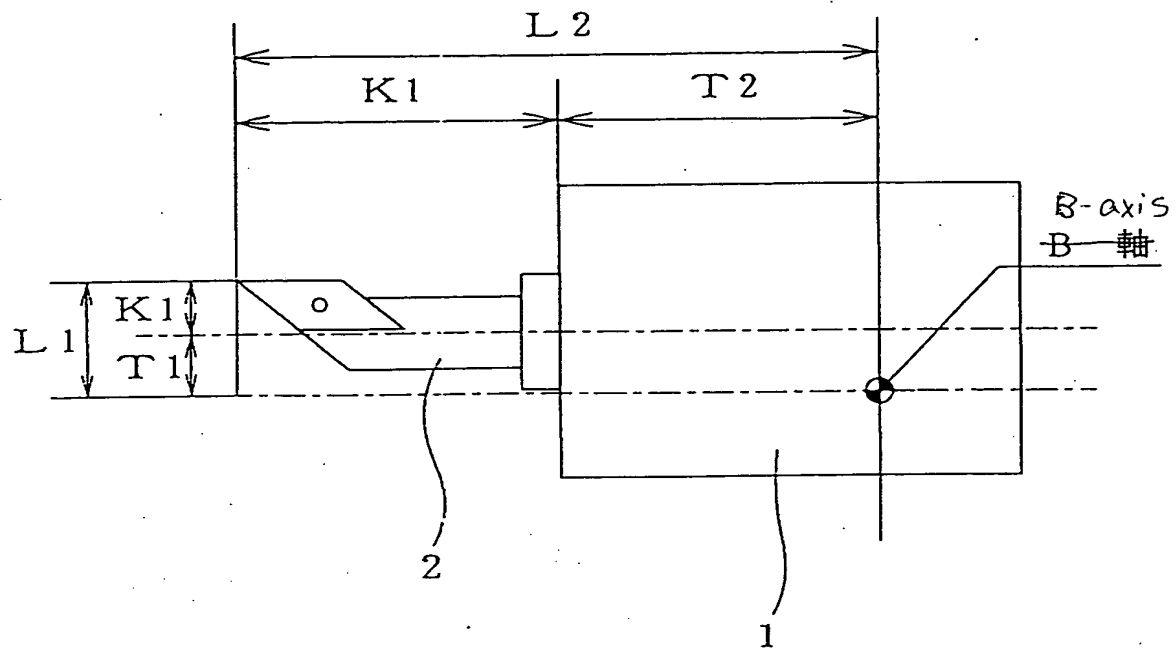


FIG. 5



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FIG. 6



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FIG. 7

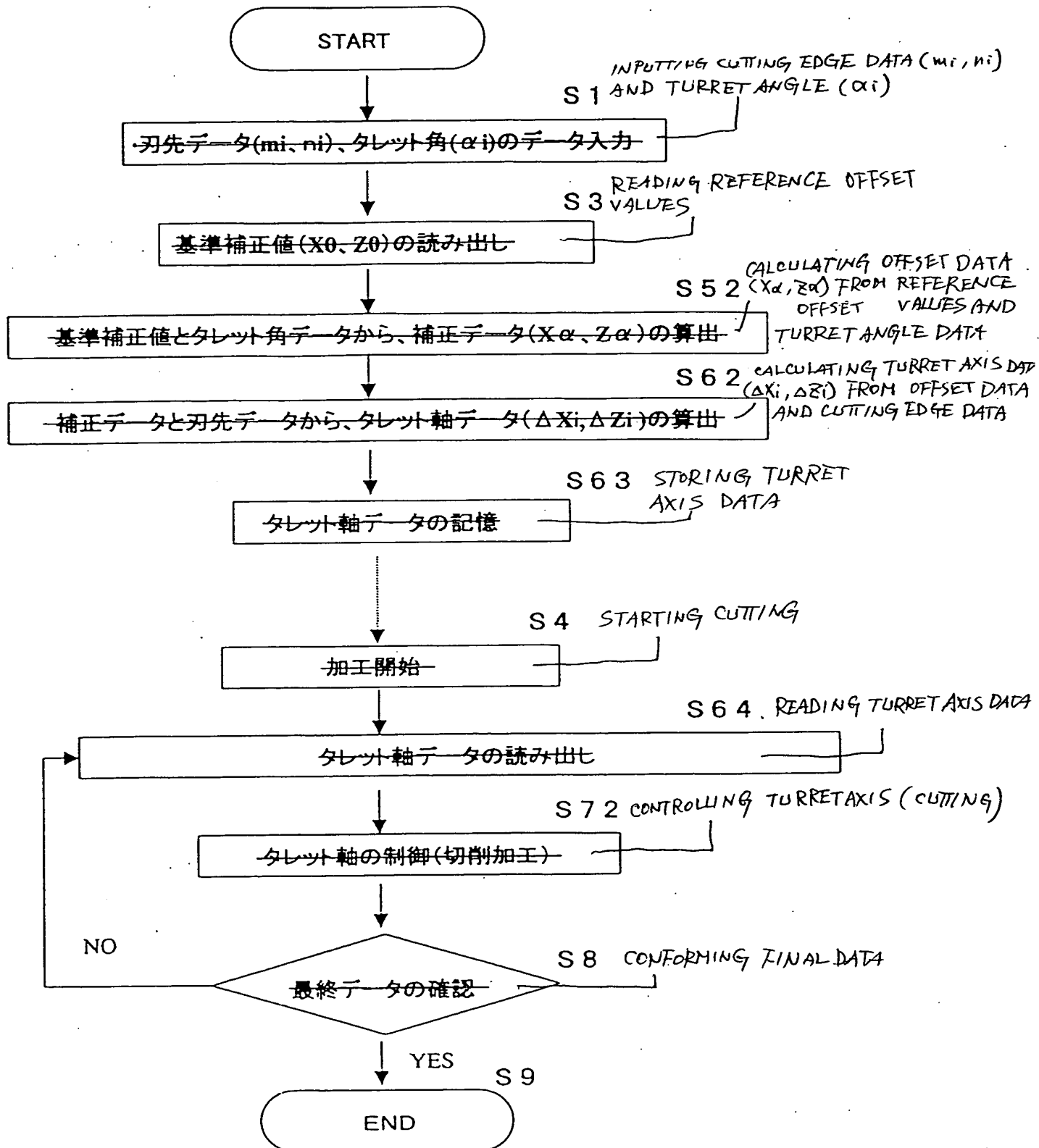
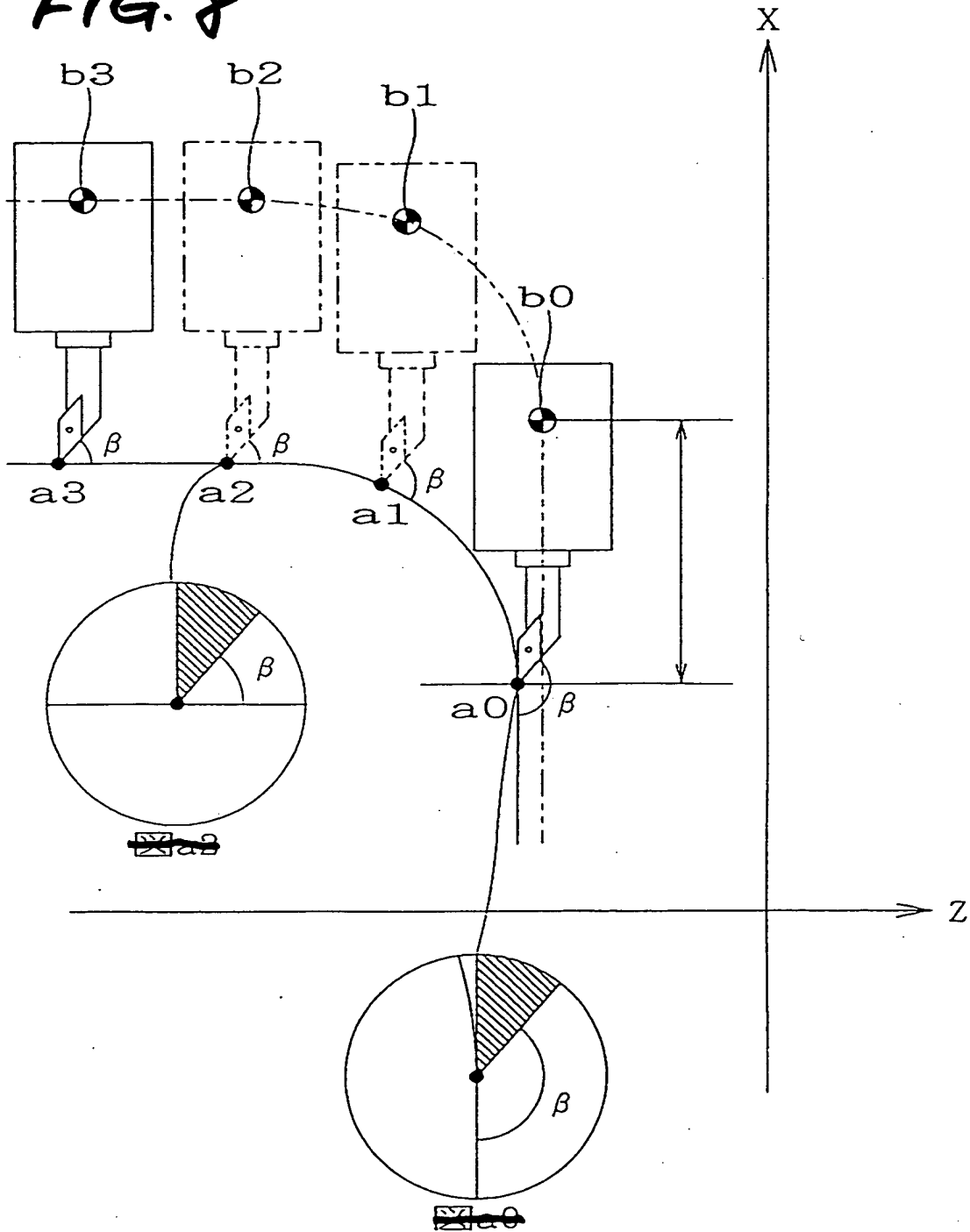
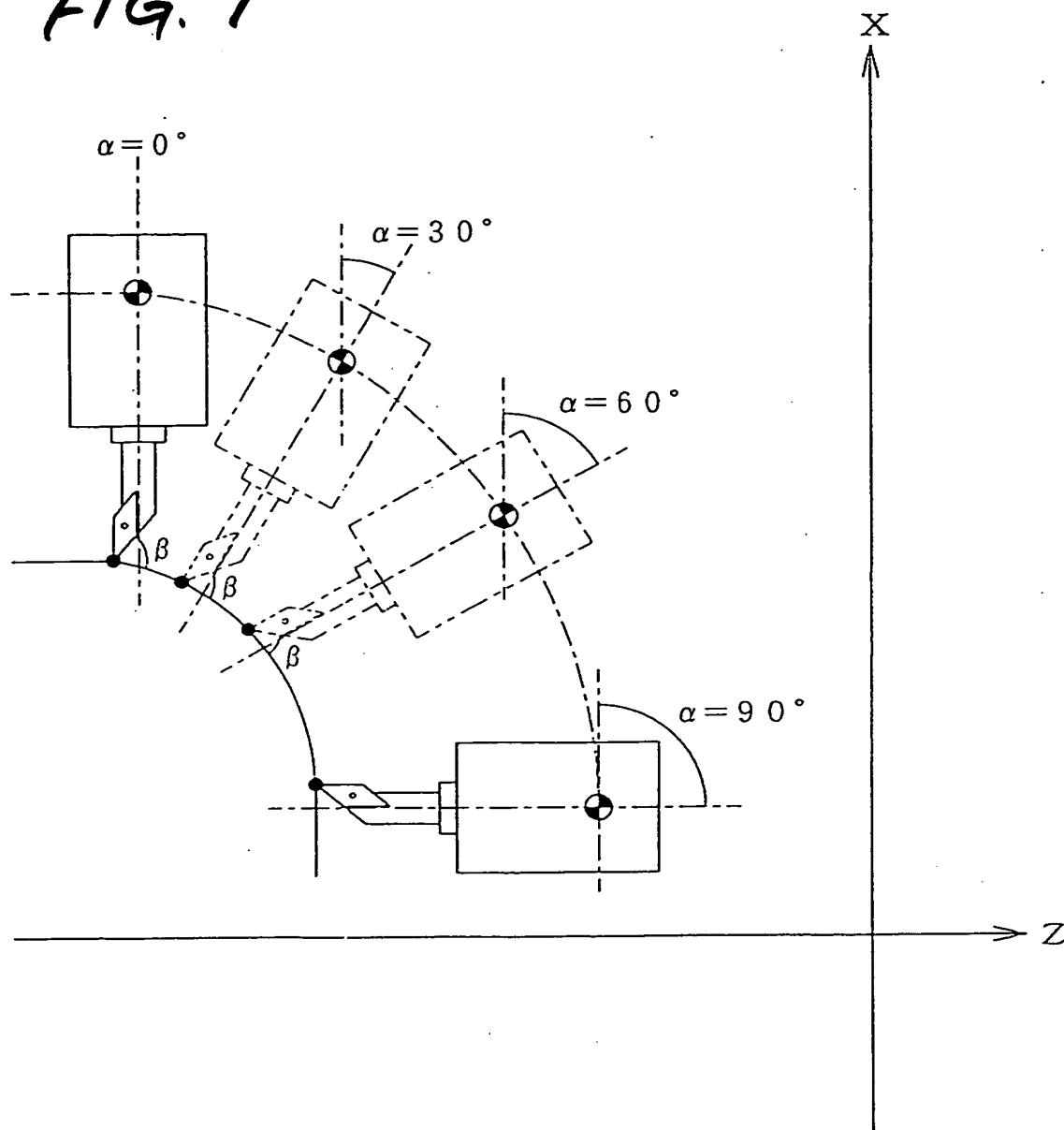


FIG. 8



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FIG. 9



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